

ENDURABOND™ INTERMEDIATE I-100

FUNCTION

Endurabond™ Intermediate I-100 is a black overcoat used with Primer P-100 for synthetic rubber linings.

DIRECTIONS FOR USE

May be applied by brushing, rolling or spraying. Dry film thickness should be approximately 0.8 - 1.5 mil (0.0008 - 0.0015 in). Layover time is approximately 7 days. Do not leave exposed to direct sunlight. Long nap rollers should be avoided. Mix cement well before use.

To prevent solvent entrapment and subsequent blistering let dry thoroughly for 30-60 minutes at room temperature before applying the appropriate tack system.

TOXICITY

Prolonged breathing of vapors is harmful. Use only with adequate ventilation and an approved respirator. See MSDS for further instructions.

SAFETY

Usual fire safety measures should be observed. Keep away from heat, sparks and open flame.

TYPICAL PHYSICAL PROPERTIES

Color	Black
Wt./Gal	9.0 LBS
Specific Gravity	0.92
Viscosity (#3 Zahn Cup) at 25 C	30 sec.
Viscosity-Brookfield, #1 10 rpm	450 CPS
Non-Volatile Solids	25%
Shelf Life at 75°F (23°C) (unopened can)	1 year from DOS
Flash Point	83°F (28°C)
Bond Temperature Range	150°F (65°C) - 232°F (111°C)
Coverage Sq.Ft./Gal./Coat	Approx. 225-275